



Dart Aerospace Ltd.
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D4148-041
Job Sheet 190563



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 3/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	3/4/19		0.00	1.20	Small Fab - 1		DAS 58 9-89 MAY 07 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	3/4/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 MAY 07 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	4 pcs	3/4/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S178536



Part: D4148-041

Job No: 190563

Serial No/Batch: S178536

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/07/19

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	539
					Packaging 3 - 28 - B4B	81 MAY 07 2019
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG
130 QC 21 - SA	4 pcs	3/4/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	8-09
					QC 21 - SA - 53	

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

MAY 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5149192
AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5157509
D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	5176322
D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5174260
D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5153696x3
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	5157915x3
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	5147428
D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5152221
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5169582
MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1	5160340
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	5149144
MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1	5173785
NAS1149C0332R	Washer	16 Ea (4 ea)	100-Small Fab - 1	5143145
NAS1149C0432R	Washer	24 Ea (6 ea)	100-Small Fab - 1	5155658

5174252x1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	129	0
	AN4C13A	12	115	0
	D2690-6	4	85	0
	D3910-1	4	61	0
	D4091-1	4	38	0
	D4148-1	8	7	0
	D4148-3	4	16	0
	D4148-5	4	28	0
	MS17984-C413	4	46	0
	MS20615-4M18	32	218	0
	MS21043-3	8	1,382	0
	MS21043-4	12	1,538	0
	NAS1149C0332R	16	4,726	0
	NAS1149C0432R	24	1,469	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					